



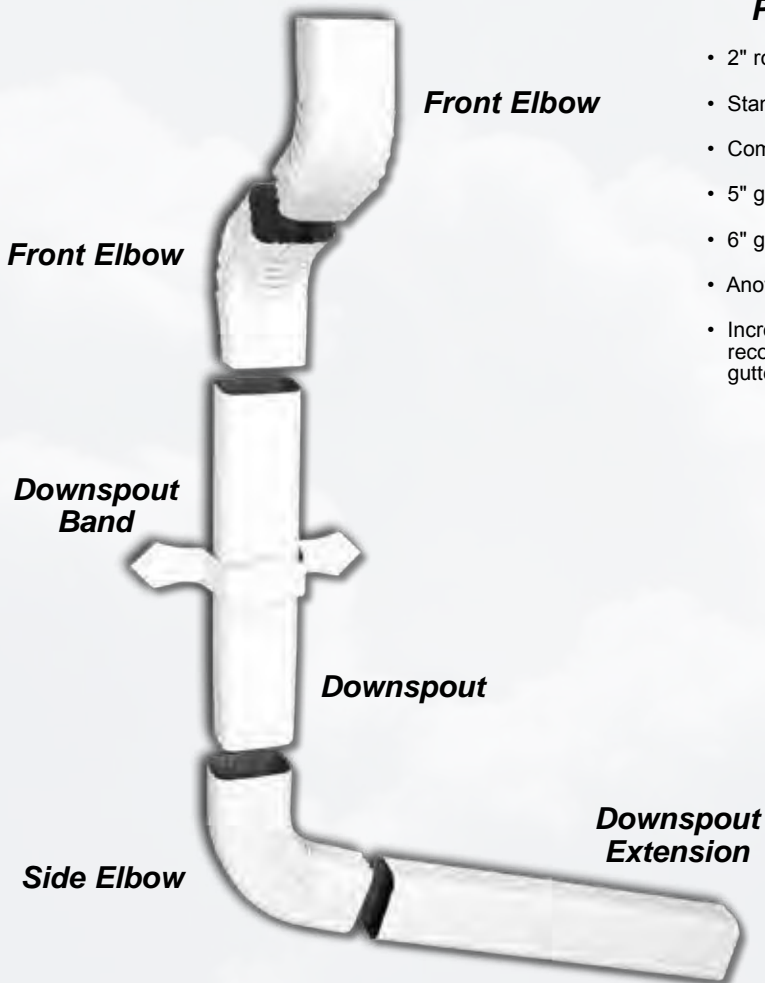
## Gutter Assembly

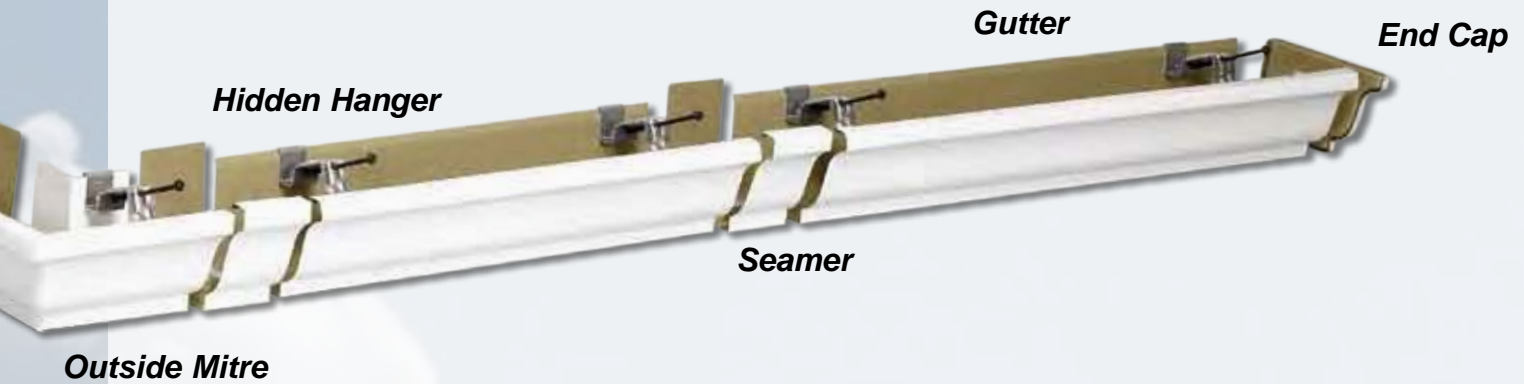


### **Gutter Facts You Should Know Before Purchasing Your Roof Drainage Systems**

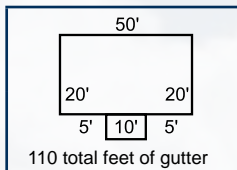
- 2" round downspout drains 75 gallons a minute
- Standard size or 2 x 3 downspouts drains 186 gallons a minute
- Commercial size or 3 x 4 downspouts drains 434 gallons per minute
- 5" gutter systems can use 2 x 3 and 3 x 4 downspouts
- 6" gutter systems use 3 x 4 downspouts
- Another way to increase gutter capacity is to add more downspouts.
- Increasing size of downspouts or number of downspouts are excellent recommendations for wide roof areas, heavy downpour areas, and for gutter systems that overflow.

*For more information on gutter capacity and installation visit us online: [www.euramaxcanada.com](http://www.euramaxcanada.com)*

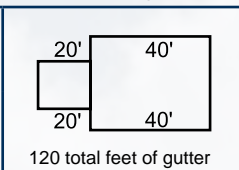




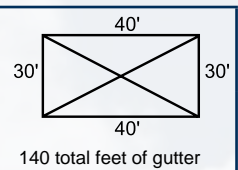
Average House Rancher



Average House w/Garage



Average House Hip Roof



|   | Number of Pieces Needed | Number of Pieces Needed | Number of Pieces Needed | Average of three jobs | 15 houses                      | 10 houses       | 5 houses        |
|---|-------------------------|-------------------------|-------------------------|-----------------------|--------------------------------|-----------------|-----------------|
|   |                         |                         |                         |                       | Amount each Accessory would be |                 |                 |
| 1. Gutter 10'   | 11                      | 12                      | 14                      | 13                    | 195                            | 130             | 65              |
| 2. Downspout 10'  | 4                       | 4                       | 4                       | 4                     | 60                             | 40              | 20              |
| 3. Inside Mitre   | 2                       | 0                       | 0                       | 2                     | 30                             | 20              | 10              |
| 4. Outside Mitre  | 2                       | 0                       | 4                       | 4                     | 60                             | 40              | 20              |
| 5. Left End Cap   | 2                       | 4                       | 0                       | 4                     | 60                             | 40              | 20              |
| 6. Right End Cap  | 2                       | 4                       | 0                       | 4                     | 60                             | 40              | 20              |
| 7. Downspout Bands  | 8                       | 8                       | 8                       | 8                     | 120                            | 80              | 40              |
| 8. Connectors/Seamers™  | 19                      | 12                      | 18                      | 17                    | 255                            | 170             | 85              |
| 9. End with Drops   | 4                       | 4                       | 4                       | 4                     | 60                             | 40              | 20              |
| 10. Downspout Extension   | 4                       | 4                       | 4                       | 4                     | 60                             | 40              | 20              |
| 11. Front Elbow   | 12                      | 12                      | 12                      | 12                    | 180                            | 120             | 60              |
| 12. Side Elbow  | 2                       | 2                       | 2                       | 2                     | 30                             | 20              | 10              |
| Spikes & Ferrules<br>Screws & Ferrules<br>Fascia Brackets<br>Hidden Hangers<br>Roof Hanger w/Strap<br>Snap Lok Brackets | Every 24"<br>50         | Every 24"<br>60         | Every 24"<br>70         | 60                    | 900<br>Brackets                | 600<br>Brackets | 300<br>Brackets |
| Outlets   | 4                       | 4                       | 4                       | 4                     | 60                             | 40              | 20              |
| Rivets  | 60                      | 60                      | 60                      | 60                    | 900                            | 600             | 300             |
| Screws  |                         |                         |                         |                       |                                |                 |                 |
| SeamerMate®   | 3                       | 3                       | 3                       | 3                     | 45                             | 30              | 15              |
| Splashblocks  | 4                       | 4                       | 4                       | 4                     | 60                             | 40              | 20              |